

**Edison, NJ****NJ Convention & Exposition Center – Raritan Center*****The Grand Ballroom*****97 Sunfield Avenue****Edison, NJ 08837****Tel: 732.417.1400****From New Jersey Turnpike:**

Take exit #10, Stay on Right after tolls for Route 514 West and merge. Take first Exit for NJ Convention Center/Raritan Center and follow signs for Expo Hall. Go To the end and turn Right into the Parking Lot

**From Garden State Parkway driving Northbound:**

Take Exit # 127 and follow signs to I-287 and watch for Route 514 West exit. Get on Route 514 West. Take first Exit for NJ Convention Center/Raritan Center and follow signs for Expo Hall. Go To the end and turn Right into the Parking Lot

**From Garden State Parkway driving Southbound:**

Take Exit # 129 and follow signs for I-287 and watch for Route 514 West exit. Get on Route 514 West. Take first Exit for NJ Convention Center/Raritan Center and follow signs for Expo Hall. Go To the end and turn Right into the Parking Lot

**From Route 1 heading North from New Brunswick/ Princeton/Trenton:**

Watch for Route 440/NJ Turnpike Exit about 5 miles North of the Raritan River. Get on Route 440 and keep right and get off immediately after the NJ Turnpike Exit onto Route 514 West. (2nd exit) Follow signs into Raritan Center. Go To the end and turn Right into the Parking Lot

**From Brooklyn**

Take I-278 W Entering New Jersey onto I-95 S/New Jersey Turnpike South exit on the left. Continue to follow the directions from the Turnpike above.

**From Long Island**

Merge onto I-495 W/Long Island Expressway. Take exit 17W to merge onto I-278 W toward Brooklyn, then entering New Jersey. Take the I-95 S exit on the left. Continue to follow the directions from Brooklyn and then from the Turnpike above.

Information: [www.InnovativeBeadsExpo.com](http://www.InnovativeBeadsExpo.com) or 845-352-9735

